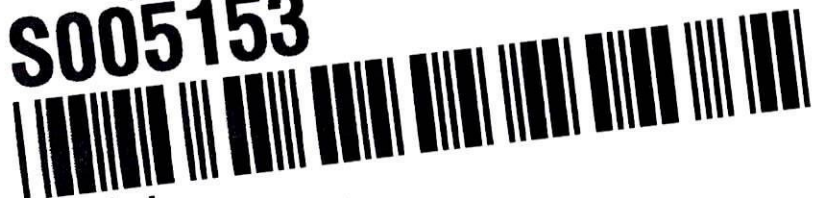


 Dart Hawkesbury 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada		Tel (613) 632-5200																																																																																																						
D5076-3 Job Sheet 166938 		Part No: D5076-3 Part Name: Bracket Part Weight: 0 lbs Job Created: 10/20/17 Due Date: 10/20/17 Type: Stock Ship Via:																																																																																																						
Status: Scheduled Job Tracking No: Created By: Victoria Michaud-Febrille Description:		Part Qty: 4 ea																																																																																																						
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DART
AEROSPACE
S005153



Bracket

PART NO:
Revision:
Operation:
Quantity:
Change No:

D5076-3

Start up Operation
4

Mfg Date: 11/02/17
Job No: 166938

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DART AEROSPACE LTD		Work Order: 166938
Description: Bracket		Part Number: D5076-3
Inspection Dwg: D5076	Rev: A	Page 1 of 1

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.004/-0.001	0,099	1		UDC-02	
3.05	+/-0.030	3,048	1		Tape	
2.55	+/-0.030	2,545	1			
0.040	+/-0.010	0,038	1			
3.15	+/-0.030	3,147	1			
0.30	+/-0.030	0,297	1			
3.30	+/-0.030	3,30	1			
0.28	+/-0.030	0,279	1			
4.07	+/-0.030	4,068	1			
2.76	+/-0.030	2,754	1			
1.76	+/-0.030	1,757	1			
0.50	+/-0.030	0,50	1			
0.28	+/-0.030	0,279	1			
0.80	+/-0.030	0,798	1			
0.50	+/-0.030	0,505	1			
0.80	+/-0.030	0,798	1			
1.35	+/-0.030	1,347	1			
2.35	+/-0.030	2,35	1			
0.70	+/-0.030	0,699	1			
0.35	+/-0.030	0,351	1			
8.48	+/-0.030	8,49	1			
9.18	+/-0.030	9,181	1			
16.07	+/-0.030	16,068	1			

Measured by: SC	Checked by: 38	QC Inspector:
Date: 17/11/02	Date: NOV 02 2017	Date:

Engineering Approval: (If necessary)	Date:
--	--------------

Rev	Date	Change	Revised by	Approved
A	17.01.31	New Issue	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					